

## Product/Technical Data Sheet (TDS)

# Spray Putty

### Description

*MOTOSPRAY SPRAY PUTTY* is a superfine high build, easy to sand spray filler for use under Acrylic or Enamel paint systems.

### Uses

*SPRAY PUTTY* is ideal for the repair of nick, scratches and minor dents.

### Properties

Colour - Gold or Pink

- Easy to sand
- Superfine
- High build

### Surface Preparation

Do not apply over bare metal. Must be applied over sanded, degreased *MOTOSPRAY ACRYLIC PRIMER SURFACER*.

### Thinning

Product supplied ready for use. Small amounts of thinner (*SUPERGLOW* - up to 10%) may be used to adjust viscosity to suit particular spray equipment.

### Application

- STIR CONTENTS THOROUGHLY BEFORE USE.
- Spray using a low pressure putty gun, building up to desired thickness (maximum 60 micron) with 3 medium coats. Use at 275-410 kPa (40-60 psi) with a 2.5-3.5mm nozzle set up
- Allow 5-10 minutes flash off between coats (longer at lower temperatures).
- Allow 2-4 hours before sanding with 320 grade paper or finer.
- Apply a further one or two coats of *MOTOSPRAY ACRYLIC PRIMER SURFACER* and sand again with 600 grade paper before top coating.
- If topcoat is to be Enamel allow at least 24 hours drying before applying topcoat.

### Drying Time

Touch dry approx. 15 minutes Recoat 2-4 hours depending on temperature.

### Clean up

Use *SUPERGLOW MULTIPURPOSE THINNERS* or *GUNWASH*.

### Storage

Store in a cool dry place. Always replace the lid securely after use.

### Safety

See material safety data sheet.

### Standard Packages and Product Codes

Gold Blue 1 litre SPG1 4 litre SPG4 Press pack SP400

*The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.*