

## Product/Technical Data Sheet (TDS)

# Contact Adhesive

### Description

*MOTOSPRAY CONTACT ADHESIVE* is an easy to use adhesive ideal for automotive and marine trim, craft work, furniture and odd jobs around the house.

### Uses

*CONTACT ADHESIVE* can be used to bond plastic, rubber, vinyl, leather, paper, cardboard, timber, MDF, particle board, plywood, steel, galvanised steel, aluminium, urethane foam and fabrics including hessian and canvas. Not suitable for bonding polystyrene foam or copper.

### Properties

Rapid set, high initial strength  
High strength, Polychloroprene base.  
Suitable for porous and non porous surfaces.  
Easily applied  
Colour - yellow  
Coverage approx. 5 square metres / litre depending on surface.

### Surface Preparation

Ensure that the surface is clean and dry. Remove any oil, grease, dirt, from non porous surfaces with *MOTOSPRAY PREPWASH*. Wax and Grease Remover.

### Application

1. Apply a thin layer of *CONTACT ADHESIVE* to both surfaces to be bonded using a scraper or brush. For porous surfaces two or more coats may be required.
2. Wait until the *CONTACT ADHESIVE* has touch dried (about 15 minutes depending on temperature).
3. Press surfaces together, ensuring that they are accurately lined up. Once aligned apply firm pressure to the surfaces. Pressure may be applied using a roller, working from the centre towards the edges to remove all air bubbles. Caution : once pressure is applied, adjusting the alignment of the two surfaces is extremely difficult.
4. Surfaces should be joined within 45 minutes of application. If not joined in this time they can be reactivated by applying another coat of adhesive to each surface.
5. Where the adhesive requires extra strength and/or carries heavier loads (eg. roof linings ) it is preferable to apply *CONTACT ADHESIVE* liberally by brush. ie Do not use the aerosol form. This gives a more continuous film of adhesive and therefore a stronger bond. Aerosol *CONTACT ADHESIVE* should only be used for attaching lighter trim items.

### Drying Time

Dry at approximately 1 hour.  
Full strength at 24 hours.

### Clean up

*SUPERGLOW MULTIPURPOSE THINNERS*

### Storage

Store in a cool dry place out of direct sunlight. Always replace the lid securely after use.

### Safety

Use in a well ventilated area. See label and material safety data sheet for further details.

 **RUST-OLEUM®**  
**MOTOSPRAY™****Standard Packages and Product Codes**

500mls CON500

Press pack CON350

*The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.*