

## Product/Technical Data Sheet (TDS)

# 2 Pack Finishing Putty

### Description:

*Motospray 2 Pack Finishing Putty* is an ultra-smooth 2 pack polyester finishing putty for professional use.

### Uses:

*2 Pack Finishing Putty* is suited for use under high quality 2 Pack paint finishes and in automotive baking ovens. Ideal for thin film applications over repaired panels, small dents and imperfections, and rough sanded body fillers.

### Properties:

- Easy to sand.
- Easy to mix and apply.
- Superb adhesion and flexibility.
- Ultra-smooth texture helps stop pinholing.
- Excellent for use in automotive bake ovens.
- Colour - grey

### Suitable Substrates:

- Steel, Aluminium, Galvanised steel
- Body Fillers, Polyester Spray Fillers
- *2 Pack Red Primer, 2 Pack Primer Filler, Iso Free Primer Isolator.*
- 2 Pack Acrylic Urethane finishes
- Not for use on single pack acrylic.

### Surface Preparation:

Remove all dust, oil, grease, wax, loose paint and rust.

- Bare Steel: Abrade with P40 paper.
- Aluminium and Galvanised Steel: Abrade with P80 paper.
- Original Paint surfaces (with the exception of thermoplastic acrylics): Abrade with P180 paper.
- Wipe over with Prepwash to ensure surface is clean and dry.

### Application:

Mix 50 parts *2 Pack Finishing Putty* to 1 part hardener. Measure reasonably carefully as an excess of peroxide hardener can bleed through to topcoat and cause discolouration. Mix with a wide bladed spatula taking care to avoid mixing in air bubbles. The mixture is ready for use when a uniform colour is obtained. Apply thinly and evenly. If required a second coat may be applied after the first coat has gelled.

### Drying Times:

Setting time "*gel time*" - approximately 6 minutes at 20°C.

Sanding and finishing may be commenced 20-30 minutes after application. Allow longer in cooler weather.

Sand with 180-240 grit dry paper then finish with 400 grit.

**Storage:** Store in a cool dry place. Always replace the lid securely after use.

**Safety:** See Material Safety Data Sheet

**Shelf life:** 12 months in sealed full containers.

 **RUST-OLEUM®**  
**MOTOSPRAY™**

**Standard Packages and**

2kg 2PFP2

500gram 2PFP500

**product codes.**

*The information contained in this bulletin is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.*